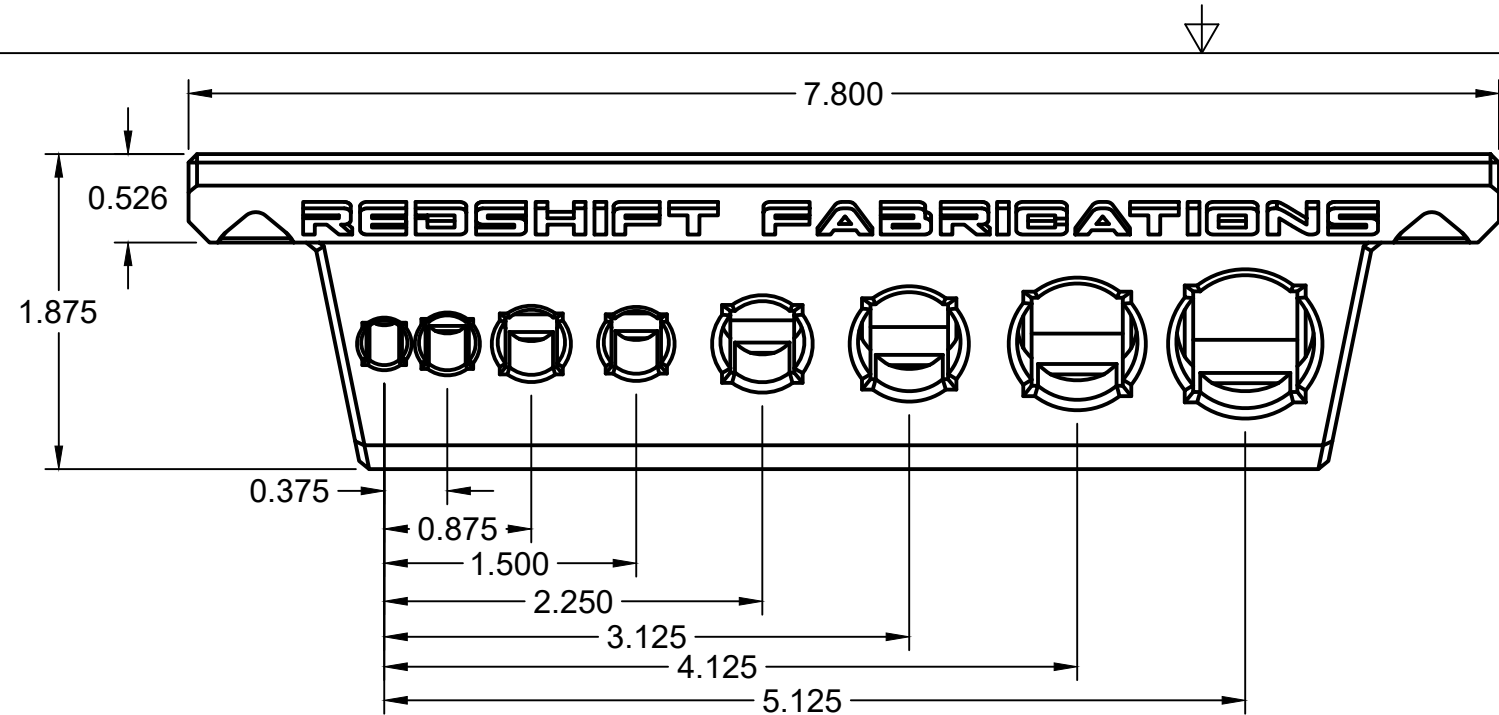
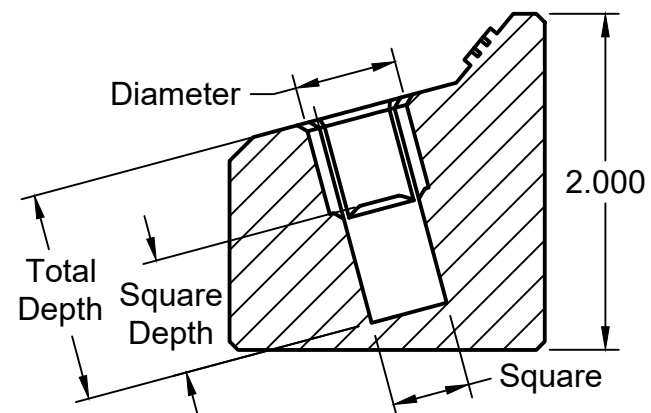
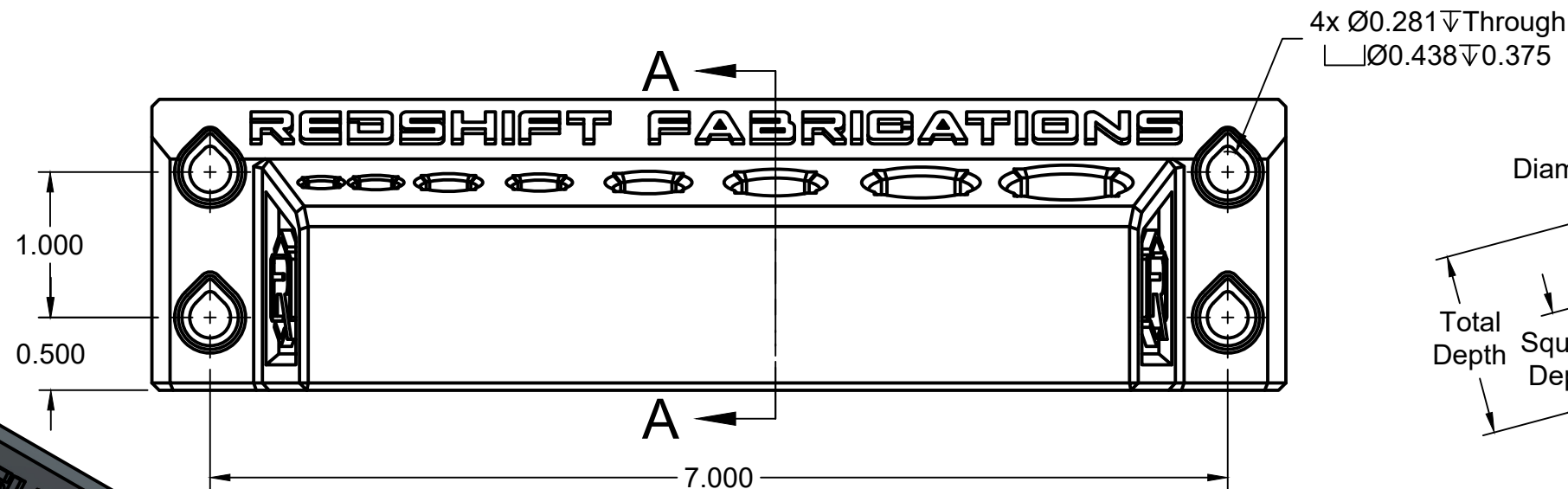
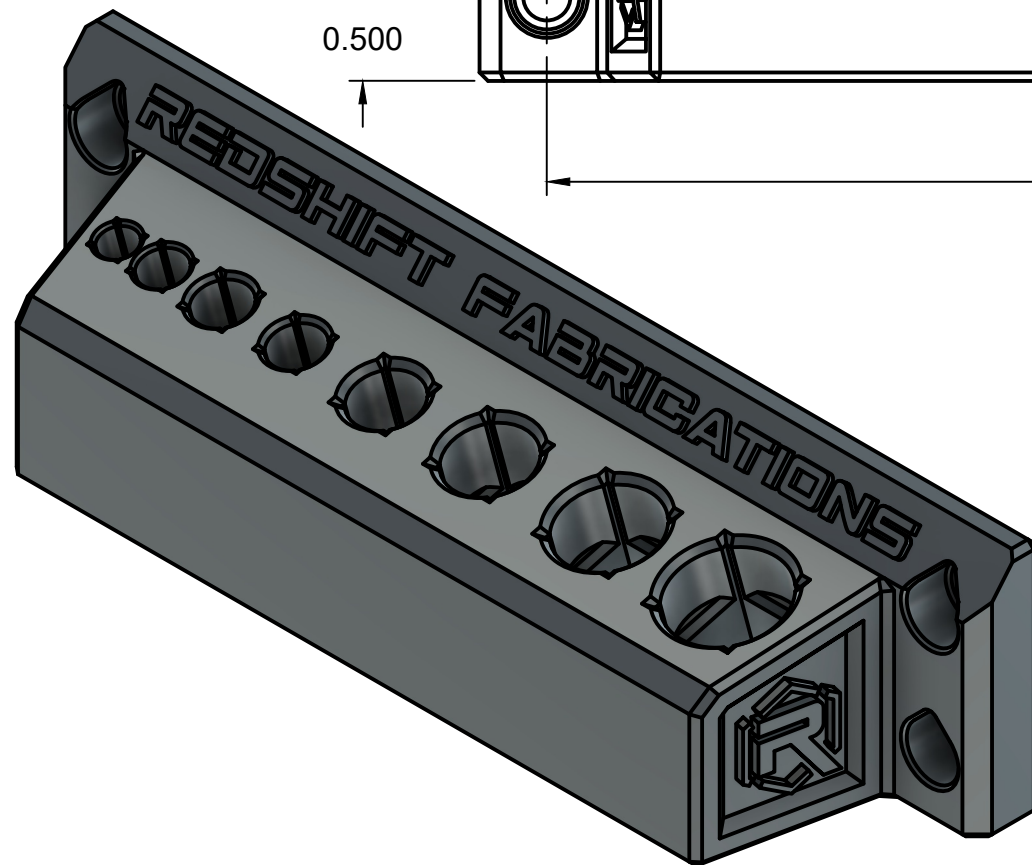




Tap Thread Size	Diameter	Square	Total Depth	Square Depth
$\frac{1}{4}$ "	0.255	0.191	1.250	0.280
$\frac{5}{16}$ "	0.318	0.238	1.250	0.380
$\frac{3}{8}$ "	0.381	0.286	1.250	0.440
$\frac{1}{2}$ "	0.367	0.275	1.250	0.440
$\frac{5}{8}$ "	0.480	0.360	1.250	0.560
$\frac{3}{4}$ "	0.590	0.442	1.250	0.690
$\frac{7}{8}$ "	0.697	0.523	1.250	0.750
1"	0.800	0.600	1.250	0.810
Holders are produced with 0.020" clearance on all diameter/square surfaces				



SECTION A-A



PROJECT		RedShift Fabrications		
		TITLE		
APPROVED		ToolDock - SLMHANSIL 1/4 - 1		
		TITLE		
CHECKED	SIZE	CODE	DWG NO	REV
DRAWN J.D.	B			
1/11/2026	SCALE 7:8 (From parent)	WEIGHT	SHEET 1/1	